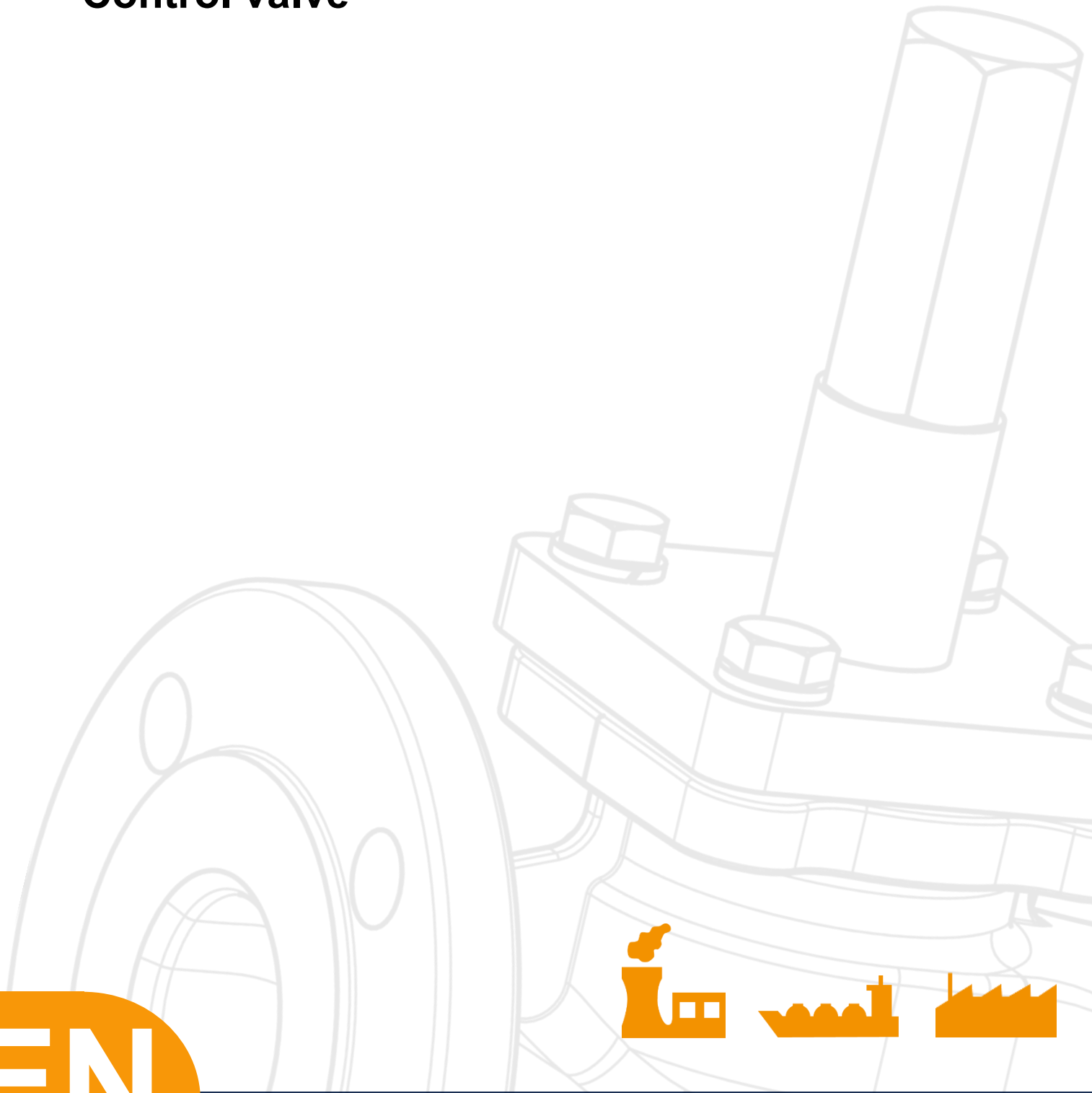
Uni-Geräte E. Mangelmann
Elektrotechnische Fabrik GmbH
Holtumsweg 13, 47652 Weeze, Germany

Operating manual

Flow-Adjustment-Valve

Series MEA/MEAF

Control valve



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Operating manual

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Operating manual

1.0 General remarks

This operating manual includes instructions to assemble and operate the control valve in the prescribed and safe way.
If any difficulties appear that can not be solved by means of the operating manual, further information may be demanded from the manufacturer.
This operating manual is in accordance with the relevant valid EN safety standards and the valid prescriptions and rules of the Federal Republic of Germany. If the control valve is used abroad of the FRG, the operator and/or the person who is responsible for the plant concept must take care that the valid national rules are met. The manufacturer reserves the right of any technical change and improvement. The use of these operating instructions suppose the qualification of the user according to paragraph 2.3 “qualified staff”.
The operating staff must be trained in accordance with the operating instructions. The operating manual must always be available at the location where used.

1.1 Control valve data

Manufacturer:
Uni-Geräte E. Mangelmann Elektrotechnische Fabrik GmbH
Holtumsweg 13, 47652 Weeze, Germany

Designation
Control valve as actuator for controlling without zero closure

Working pressure:	10 - MEA	0 - 10	bar (0 - 1000 kPa)
	25 - MEA	0 - 25	bar (0 - 2500 kPa)
	40 - MEA	0 - 40	bar (0 - 4000 kPa)
Medium temperature:	-20 °C to + 60 °C (253 K to 333 K)		
Working pressure:	25 - MEA...Ü	0 - 25	bar (0 - 2500 kPa)
	40 - MEA...Ü	0 - 40	bar (0 - 4000 kPa)
Medium temperature:	-20 °C to + 200 °C (253 K to 473 K)		
Working pressure:	40 - MEAF	0 - 40	bar (0 - 4000 kPa)
	63 - MEAF	0 - 63	bar (0 - 6300 kPa)
Medium temperature:	-20 °C to + 400 °C (253 K to 673 K)		

Ambient temperature:	-20 °C to + 60 °C (253 K to 333 K)
Fitting position:	arbitrary
Optional:	Handwheel with locking lever Through passage drawn in (99)

Threaded connection dimension at DIN ISO 228-1

Connection G	1/4 (2)	3/8 (3)	1/2 (5)	3/4 (7)	1 (10)	1 1/4 (12)	1 1/2 (15)	2 (20)	21/2 (25)	3 (30)	Test pressure (*) PT
10-MEA	X	X	X	X	X	X	X	X	O	O	PN 16
25-MEA	O	O	O	O	O	O	O	O	-	-	PN 40

(*) Test pressure to perform leakage test "No FUNCTION TEST"
X Type examination EU/2016/426, CE-0085AQ0615; **O** Acceptance test certificate 3.2 possible, **-** not available

Flange connection measures acc. to DIN EN 1092-2 / ANSI

Flange DN ANSI	PN	15 (5N) 1/2“	20 (7N) 3/4"	25 (10N) 1“	32 (12N) 11/4“	40 (15N) 11/2“	50 (20N) 2“	65 (25N) 21/2“	80 (30N) 3“	100 4“	Test pressure (*) PT
10-MEA	16	X	X	X	X	X	X	X	X	O	PN 16
25-MEA	25	X	O	O	O	O	O	O	O	O	PN 25
40-MEA	40	O	O	O	O	O	O	O	O	O	PN 40
40-MEAF	40	O	O	O	O	O	O	O	O	-	PN 40
63-MEAF	63	-	-	-	-	-	-	-	O	-	PN 63

(*) Test pressure to perform leakage test "No FUNCTION TEST"
X Type examination EU/2016/426, CE-0085AQ0615; **O** Acceptance test certificate 3.2 possible, **-** not available

1.2 Application

The flow-adjustment-valves MEA and MEAF are used are used as actuators for presetting the volume flow in the entire firing technology.

The control valves are suitable for gases of the 1st, 2 nd and 3 rd gas families to DIN EN 437 and for neutral gases and air. As a variant with material design for aggressive gases and as an alternative for fluid media.

If used in other cases, the operator must carefully check if construction/design of control valve, accessories and materials are suitable for the new application. The range of application is subject to the responsibility of the plant planner. The service life of the control valve is 20 years.

2.0 Danger notices

2.1 Safety terms

The signal terms DANGER, CAUTION und NOTICE are used in this operating manual in case of notices concerning special dangers, or for unusual information, requiring a special marking.

DANGER!
means that in case of non-observance there is danger to life and/or considerable damage.

CAUTION!
means that in case of non-observance there is danger of injury and/or damage.

NOTICE!
means that attention is drawn to technical correlations/connections.

Observance of other, not especially marked notices concerning transport, assembly, operation and maintenance and other data (in the operating manual, product documentation and at the unit itself) is also essential, in order to avoid disturbances that might affect direct or indirect damage to property or injury to persons.

2.2 Safety notice

Non observance of safety instructions can lead to loss of any claim for damages.

Non observance can lead to the following mentioned dangers:

- Failure of important functions of the control valve/plant.
- Endangering of persons by electrical or mechanical influences.
- Protection against accidental contact for moving parts may not be removed as long as the valve is in operation.
- Leakage of dangerous media (e.g. explosive, toxic, hot) must be removed in the way that there is no danger for persons or environment. Laws and regulations must be observed.

2.3 Qualified staff

These are persons who are familiar with erection, assembly, starting, operation and maintenance of the product and who have special qualifications acc. to their activities and functions, e.g.:

- Instruction and obligation to carry out and meet all regional and in-house orders and requirements.
- Education or instruction according to the safety engineering standards in use and maintenance of adequate safety and working protection equipment.
- Training in first aid.

2.4 Unauthorized modification and spare part production

Modification or changes of the control valve are only allowed after agreement of the manufacturer. Original drawings and accessories authorized by the manufacturer are for safety purposes. The use of other parts or unauthorized changes at the control valve by third persons may cancel and abolish the manufacturer's liability for resulting consequences.

2.5 Unauthorized operation

Operational reliability of the delivered control valve is only guaranteed in case of determined use in accordance to paragraph 1 of the operating manual. **The application limits mentioned on the type sign may on no account be exceeded.**

2.6 Safety information for the use in explosion-prone areas guideline 2014/34/EU

- The temperature of the medium must not exceed the respective temperature class, and respectively, the respective maximum permitted medium temperature as per operation guideline.
- If the valve is heated (e.g. heating jacket), care must be taken, that the specified temperature class is kept in the time.
- The valve must be connected to the ground.
  In the case most simple this can be realized via pipe screws by means of tooth disc.
  Otherwise the connection to the ground must be implemented by other measures e.g. cable links.
- Control valves, electrical and electrical/mechanical drives as well as sensors must undergo a separate conformity check as per ATEX. In doing so the respective safety and explosion protection information in the operation instructions are to taken into special consideration.
- Any modifications whatsoever to the valve are not allowed. The ATEX approval is void with immediate effect if the valve is modified without prior authorization (even including painting).
- Uni-Geräte GmbH must be consulted before any modifications are made.

Furthermore we point out the guideline 1999/92/EG, which include the minimum regulations for the improvement of the health-related situation and the safety of the employees, who might be jeopardized by an explosive atmosphere.

2.7 Safety information regarding guideline 2014/68/EU attachment I

DANGER!
Uni-control valves are not an accessory with a safety function as defined in the PED 2014/68/EU Article 2 (4) and Article 4 (1) (d) by category IV Use or classify!

3.0 Handling

3.1 Transport

For any transport works, the generally recognised technical rules and standards as well as rules for prevention of accidents must be observed.

During transport, storage and decommissioning, protective caps must be attached to the sides of the control valve.

The goods to be transported must be carefully treated. During transport, the control valve must be protected against strokes, impacts or vibration. The coat of lacquer may not be damaged. Transport temperature is -20 °C up to +60 °C.

Transport the control valve in a box or on a pallet with soft base and it smoothly on even floor. **Never put valve on attachment parts.**

The goods must be checked on completeness and transport damage. See also section 9.0

3.2 Storage

If the control valve is not installed immediately after delivery, it must be stored properly.

- Storage temperature -20 °C up to +60 °C, dry and clean.
- The lacquer protects against corrosion in neutral dry atmosphere. Do not damage colour.
- In humid rooms, a drying agent or a heating resp. is necessary because of condensation of water.

Requirements according to DIN 7716 (products made of caoutchouc and rubber) must be met.

3.3 Handling before mounting

- In case of version with protection caps, they must be removed before being mounted!
- Protect against atmospheric influences such as humidity.
- Appropriate treatment protects against damage.

4.0 Product description

The flow-adjustment-valves in the MEA and MEAF series are control valves as actuators for adjusting a flow rate without zero obturation.

The sectional drawing part 11.1 in Fig. 1 - Fig. 4 shows the valve construction.

4.1 Function

Control valves for fine adjustment of volume flow. The factory supplies the valves open.

4.1.1 MEA volume flow setting (Fig. 1 and Fig. 2):

The volume flow is set using normal commercial tools.

1. Undo and remove the protective cap (505).
2. Undo the hex nut (901 and 901/1).
3. The volume flow is reduced by turning the cap nut (927) or the hex nut (901/2) clockwise.
   - In the case of the slotted and hexagon socket setting variant, this is done by turning the nut clockwise using a commercially available tool via the specified slot or the specified hexagon socket, see Fig. 3.1 and Fig. 3.2.
4. The volume flow is increased by turning the cap nut (927) or the hex nut (901/2) anticlockwise.
   - In the case of the slotted and hexagon socket setting variant, this is done by turning the nut anticlockwise using a commercially available tool via the specified slot or the specified hexagon socket, see Fig. 3.1 and Fig. 3.2.
5. Lock the hex nut (901 and 901/1).
6. Screw on and tighten the protective cap (505).

NOTICE!
Ensure that the O-ring (403/2) is correctly seated.

4.1.2 MEA volume flow setting using handwheel and locking lever (Fig. 3.3):

1. Undo the tapered handle (951) by hand.
2. The volume flow is reduced by turning the handwheel (952) clockwise.
3. The volume flow is increased by turning the handwheel (952) anticlockwise.
4. Tighten the tapered handle (951) by hand.

4.1.3 MEAF volume flow setting (Fig. 4):

The volume flow is set using normal commercial tools.

1. Undo and remove the protective cap (505).
2. Undo the hex nut (901/2).
3. The volume flow is reduced by turning the cap nut (927) clockwise.
4. The volume flow is increased by turning the cap nut (927) anticlockwise.
5. Lock the hex nut (901/2).
6. Screw on and tighten the protective cap (505).

4.2 Technical data

Control: without zero obturation

Max. control valve loading by pipe power
The indicated moments may not work longer than 10s.

DN		8	10	15	20	25	32	40	50	65	80	100	125	≥150
Torsion	**Nm**	20	35	50	85	125	160	200	250[1)]	325[1)]	400[1)]	-	-	-
Bending	**Nm**	35	70	105	225	340	475	610	1100	1600	2400	5000	6000	7600

[1)] Not valid in case of valves with flanges

Starting torque, pipe screws greased

DN		8	10	15	20	25	32	40	50	65	80	100	125	≥150
Torque	**Nm**	20	30	30	30	30	50	50	50	50	50	80	160	160

Starting torque, product screws and nuts greased

Screw		M6	M8	M10	M12	M16	M20	M24
Torque	**Nm**	5	11	22	39	70	110	150

4.3 Marking

The type sign has the following information:

- Fabricator
- Valve type, nominal width, pressure and temperature indication, fitting position
- Year of construction / production no.
- Valve class and valve group
- CE-Sign and no. of relevant location
- Fluid group and test pressure PT

Refer also to section 10.0

5.0 Installation

5.1 Warning of dangers during installation, operation and maintenance

DANGER!
Safe operation of the control valve can only be guaranteed if it is installed, commissioned and maintained by qualified personnel (see point 2.3 “Qualified staff“) correctly and in observance of the warnings in this operating manual. Apart from that, the operation safety order and the qualified use of tools and protection equipment must be guaranteed. The operating instructions for the control valve must be observed during all work on or with the valve. Failure to observe these instructions may result in injury or in damage to the control valve or other installations.

5.2 Installation

Apart from the general installation guidelines, the following points should be observed:

NOTICE!

- Remove protective caps.
- The inside of the control valve and the pipeline must be free from foreign particles.
- The installation position of the control valve is arbitrary.
- Centre gaskets between the flanges.
- The connecting flanges must be aligned.
- Ensure that none of the components is strained during installation.
- The control valve must not be used as a fixed point; it is supported by the pipework system.
- Protect valves from soiling, particularly during construction work.
- Thermal expansion of the pipework must be equalized using compensators.

6.0 Operation

DANGER!
Before commissioning a new installation or before starting up an installation again after repairs or modifications, ensure:

- The proper completion of all installation and assembly work!
- Commissioning only by „qualified staff“ (see point 2.3).
- Installation or repair of existing guards and protection equipment.

6.1 Commissioning

- Before commissioning, check the data on material, pressure, temperature and flow direction with the layout plan of the pipework system.
- Depending on the field of application, the local regulations have to be observed, e.g. the operation safety order.
- Residues in the pipework and the control valve (dirt, weld beads, etc.) will inevitably result in leaks.
- Leakage inspection of the installed control valve.

6.2 Shutting down

- Depending on the field of application, the local regulations have to be observed, e.g. the operation safety order.

6.3 Maintenance

Flow-adjustment-valves have to be checked at regular intervals for proper function. The intervals for regular inspections have to be defined by the operator according to the operating conditions. Uni-Geräte recommends an external visual inspection once a year.

Repair or maintenance works at the manufacturing company (UNI- Geräte)

- Valves and fittings must be delivered clean and free from substances which are harmful to health or to the environment.

6.4 Putting back into operation

When putting a control valve back into operation, ensure that all the necessary steps described in section 5.2 (Installation) and section 6.1 (Commissioning) are repeated.

7.0 Troubleshooting

7.1 Detection of defects

DANGER!
Be sure to observe the safety instructions during troubleshooting.

If the malfunctions cannot be remedied using the following ***"Troubleshooting plan (7.2)"*** please contact the manufacturer.

In the event of faults in the function or operating behaviour of the valve, check whether the installation work was carried out and completed as described in this operating manual.
Depending on the field of application, the operation safety order must be observed.

Check the data on material, pressure, temperature, voltage and flow direction with the layout plan of the pipework system. In addition, check whether the operating conditions correspond to the technical data in the data sheet or on the rating plate.

7.2 Troubleshooting plan

Malfunction	Possible causes	Remedy
No flow	flow-adjustment-valve cannot be adjusted	Greasing of valve spindle See section 8 or replace control valve
	Protective caps were not removed	Remove protective caps
Low flow rate	Clogging in the pipework system	Check pipework system
No external tightness	Gaskets damaged	See section 8 or replace control valve
Flange fracture (control valve/ pipework)	Screws not tightened uniformly, mating flanges not aligned	Align pipework. Install new control valve

NOTICE!
Observe section 9.0 before all installation and repair work!

Observe section 6.4 when putting the valve back into operation!

8.0 Dismantling of the valve

In addition to the general installation guidelines and the operation safety order, the following points must also be observed:

DANGER!

- Depressurised pipework system
- Cooled medium
- Emptied installation
- Vent pipework systems containing corrosive, inflammable, aggressive or toxic media
- Have dismantling work carried out only by qualified staff (see point 2.3)
- For special application such as for oxygen use only the approved lubricants and appropriate sealing materials (BAM- approval)

In case of damages at the valve seat or the sealing elements the complete flow-adjustment-valve MEA or MEAF must be exchanged.

9.0 Warranty

Scope and period of the warranty is specified in the edition of the “General Terms of Business of the Uni-Geräte E. Mangelmann Elektrotechnische Fabrik GmbH” valid at the time of delivery or else in the purchase agreement.

We warranty that the valve is free from faults in line with the state of the art and for the confirmed field of application.

No warranty claims will be accepted for damage resulting from improper use or failure to observe these operating and installation instructions, the statutory accident prevention regulations, the EN, DIN and VDE standards and other codes and regulations.

Warranty claims will also not be accepted for damage occurring during operation due to operating conditions deviating from those specified in the data sheet or in other agreements.

Justified complaints will be remedied by reworking by us or specialist companies authorized by us.

Claims going beyond the scope of the warranty will not be accepted. The customer shall have no right to the supply of a replacement valve.

Maintenance work, installation of parts from other manufacturers, any modifications to the design and natural wear are not covered by the warranty.

Transport damage must be reported not to us but ***without delay*** to your responsible goods handling company, the railway company or the shipping agent as otherwise all claims for damages against these companies will be voided.

10.0 Explanation on codes and directives

The Commission of the European Union has laid down common directives resp. regulations for the free trading of goods within the Union specifying minimum requirements for safety and health protection. The CE symbol confirms that products comply with the EU directives resp. regulations, i.e. in conformity with the relevant, in particular harmonised standards. Regulation EU/2016/426 and directive 2014/68/EU are of relevance for the control valve (mechanical part).

Notes on Regulation EU/2016/426 (Gas Appliances Regulation GAR):
The control valves have been developed, manufactured and tested in compliance with the applicable harmonised standard and comply with the relevant requirements of the Regulation EU/2016/426. Unless otherwise stated separately, this has been confirmed by a type examination.

Notes on Directive 2014/68/EU (Pressure Equipment Directive, DGRL):
It has been conformed that the quality assurance in design control, manufacture and final acceptance of the manufacturer, Uni-Geräte E. Mangelmann Elektrotechnische Fabrik GmbH, satisfy the requirements of 2014/68/EU Article 14 Module H. The control valves comply with the fundamental requirements of Directive 2014/68/EU. Control valves in according to Article 1 Paragraph 2,f,v or Article 4 paragraph 3 are not allowed to have the CE Mark in according to Article 18.

Note concerning ex-guideline 2014/34/EU (explosion guideline ATEX):
The product is not subject to guideline 2014/34/EU, since due to the loads occurring during practical operation, there is no effective source of ignition even in case of an error case to be assumed. This also applies to spring loaded components in medium filled rooms. In case of electric drives, sensors or other electric components the application as per 2014/34/EU is to be checked separately.

Operating manual

11.0 Drawing

11.1 Fig. 1 Thread version MEA

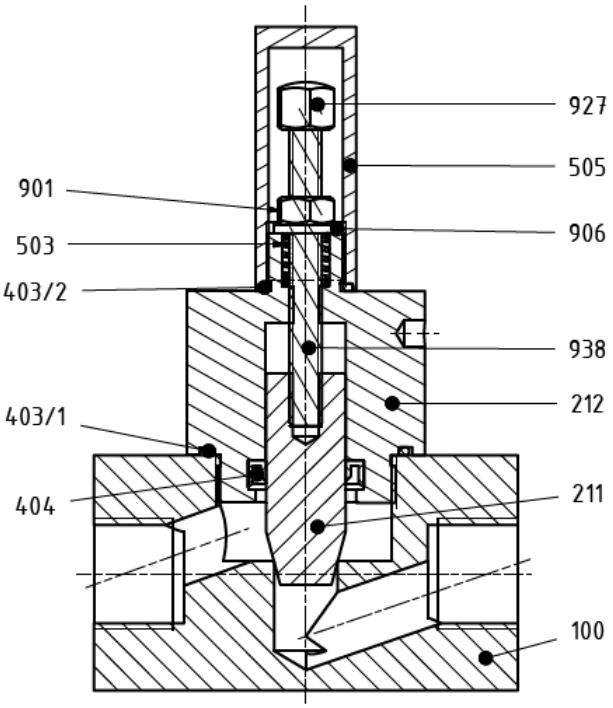


Fig.2 Flange version MEA

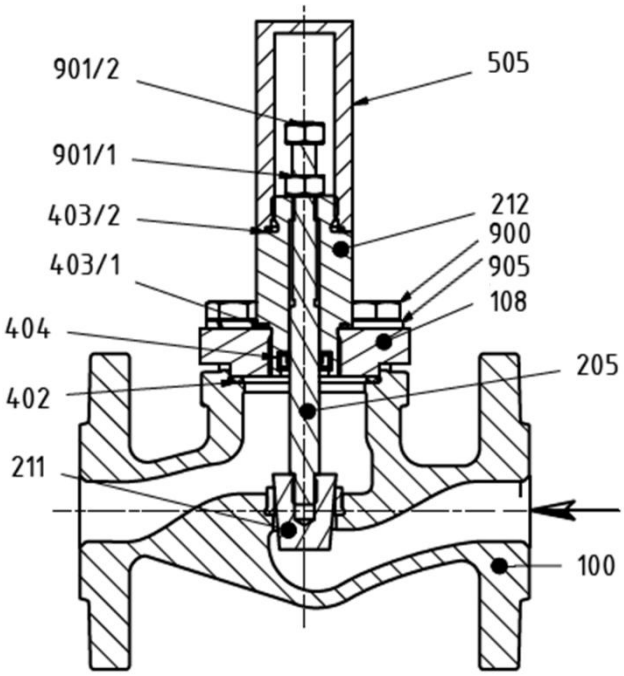


Fig. 3 Other variants for setting setting the volume flow

Fig.3.1 Setting using the slot

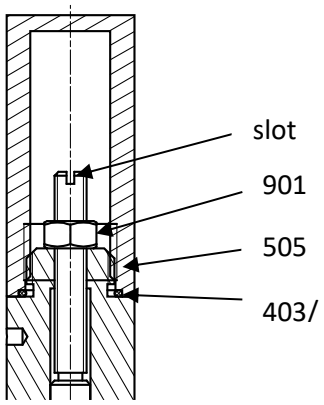


Fig.3.2 Setting using the hexagon socket

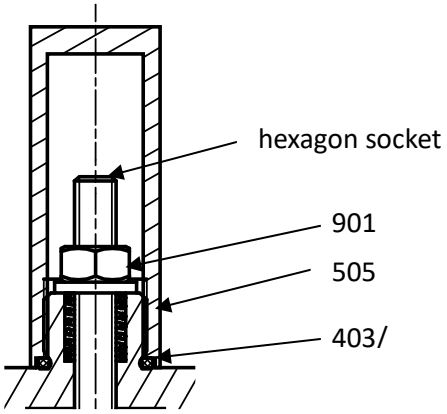


Fig.3.2 Handwheel and locking lever setting

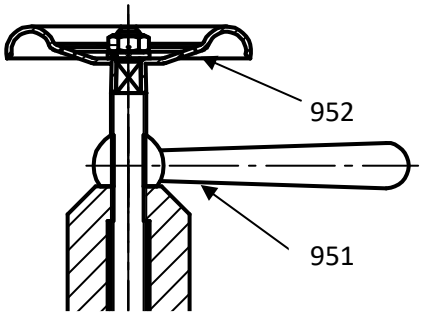
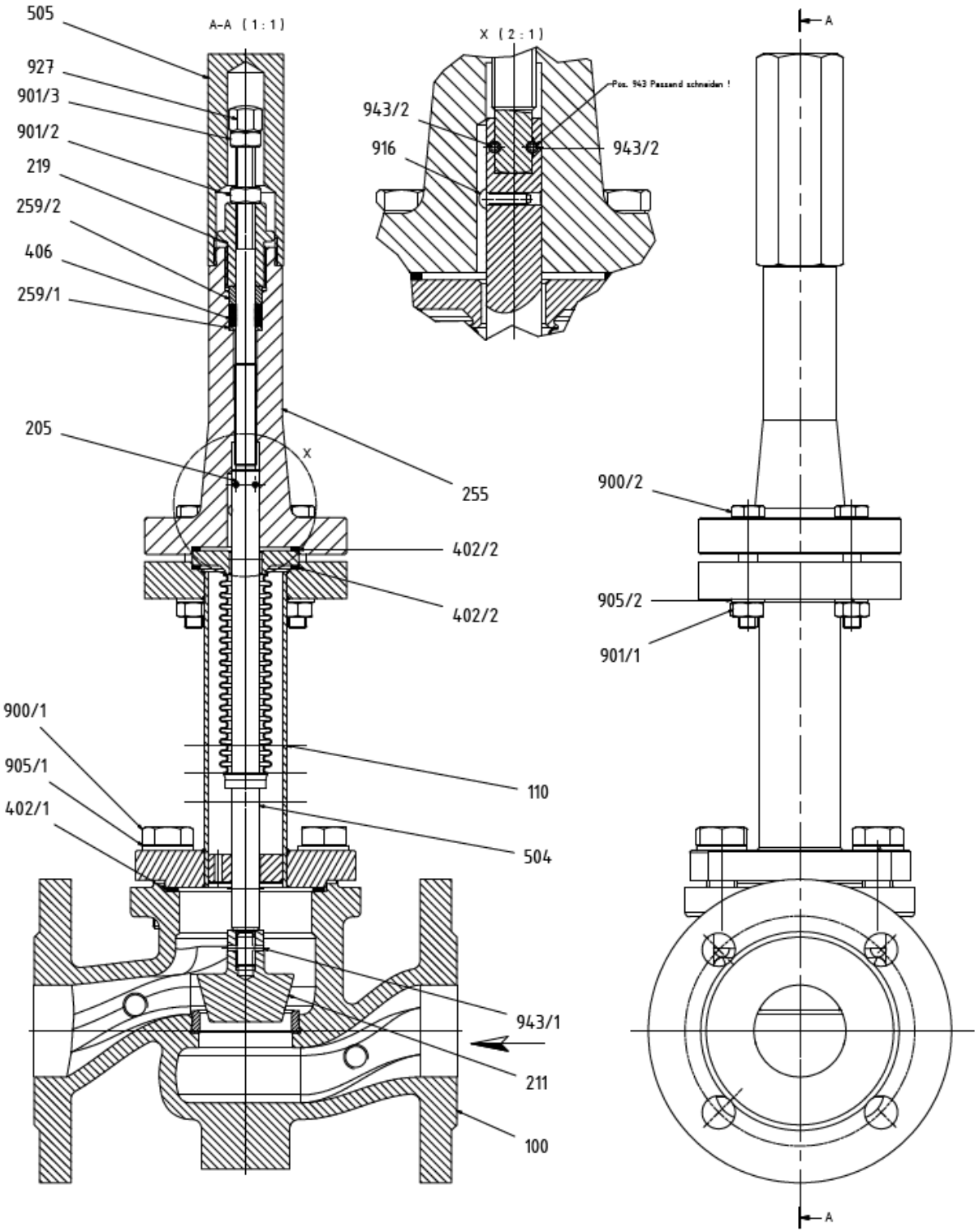
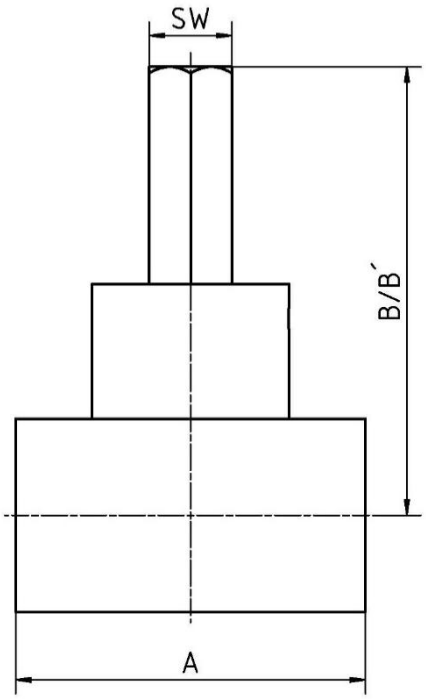


Fig.4 Flange version MEAF

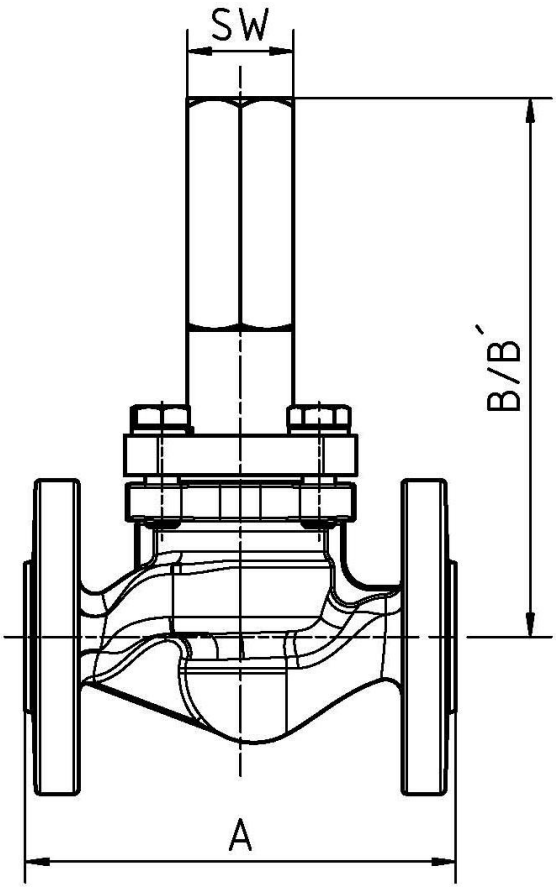


11.2 Projection

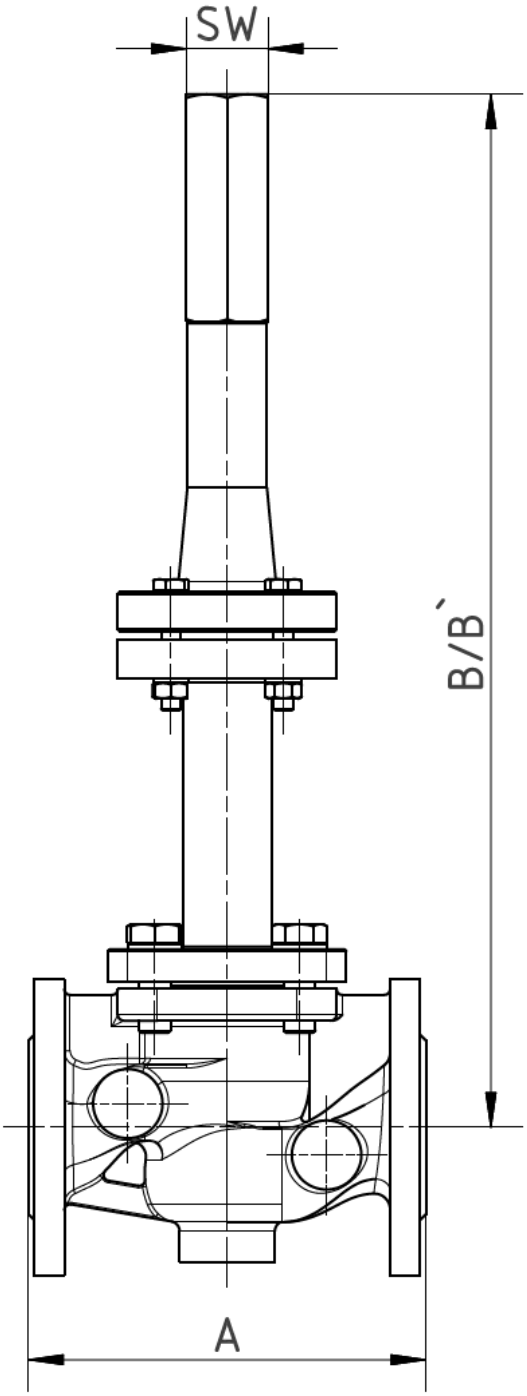
Thread version MEA



Flange version MEA



Flange version MEAF



11.3 List of parts

Pos./ Item	Stück/ Qty.	Benennung	Description
100	1	Ventilgehäuse	valve chamber
108	1	Gehäuseflansch	housing flange
110	1	Distanzstück	spacer
205	1	Ventilspindel	valve spindle
211	1	Mengeneinstellkegel	volume adjusting cone
212	1	Spindelführung	spindle guide
219	1	Spindelmutter	spindle nut
255	1	Führungsteil	guide piece
259/1	1	Scheibe (Fertigungsteil)	disc (production piece)
259/2		Scheibe (Fertigungsteil)	disc (production piece)
402	1	Flachdichtung	gasket
402/1	1	Flachdichtung	gasket
402/2	2	Flachdichtung	gasket
403/1	1	O-Ring	o-ring
403/2	1	O-Ring	o-ring
404	1	Lippenring	lip-ring
406	4	Packung	packing
503	1	Druckfeder	pressure spring
504	1	Faltenbalg	expansion bellows
505	1	Schutzkappe	protective cap
900	4	Sechskantschraube	hex. head screw
900/1	4	Sechskantschraube	hex. head screw
900/2	4	Sechskantschraube	hex. head screw
901	1	Sechskantmutter	hex. nut
901/1	1/4	Sechskantmutter	hex. nut
901/2	1	Sechskantmutter	hex. nut
901/3	1	Sechskantmutter	hex. nut
905	4	Federring	lock washer
905/1	4	Federring	lock washer
905/2	4	Federring	lock washer
906	1	Scheibe	washer
916	1	Halbrundkerbnägel	semi-round grooved drive stud
927	1	Hutmutter	cap nut
943/1	1	Spannstift	spring dowel sleeve
943/2	2	Spannstift	spring dowel sleeve
951	1	Kegelgriff	tapered handle
952	1	Handrad	handwheel

Operating manual

Dimension Thread version MEA

Connection G	Dim.	1/4	3/8	1/2	3/4	1	1 1/4	1 1/2	2	21/2	3
Installation length	A	60	80	80	95	105	120	150	170	180	212
10-MEA	B	95	95	95	105	153	155	173	185	245	270
	B`	145	145	145	155	223	225	243	255	315	340
	SW	19	19	19	19	32	32	32	32	32	32
25-MEA	B	95	95	95	105	153	155	173	185	-	-
	B`	145	145	145	155	223	225	243	255	-	-
	SW	19	19	19	19	32	32	32	32	-	-

Dimension Flange version MEA

Flange DN	Dim.	15	20	25	32	40	50	65	80	100
Installation length	A[1)]	130	150	160	180	200	230	290	310	350
Flange ANSI	**Dim.**	**1/2"**	**3/4"**	**1”**	**11/4”**	**11/2”**	**2”**	**21/2”**	**3”**	**4“**
Installation length	A[2)]	108	117	127	140	165	203	216	241	292
10-MEA	B	168	168	172	172	195	200	250	300	332
	B`	238	238	242	242	265	270	340	400	432
	SW	32	32	32	32	32	32	32	41	41
25-MEA	B	168	168	172	172	195	200	250	300	332
40-MEA	B`	238	238	242	242	265	270	340	400	432
	SW	32	32	32	32	32	32	32	41	41

Dimension Flange version MEAF

Flange DN	Dim.	15	20	25	32	40	50	65	80
Installation length	A[1)]	130	150	160	180	200	230	290	310(*)
Flange ANSI	**Dim.**	**1/2"**	**3/4"**	**1”**	**11/4”**	**11/2”**	**2”**	**21/2”**	**3”**
Installation length	A[2)]	108	117	127	140	165	203	216	241
40-MEAF	B	523	523	523	530	523	531	547	550
	B`	638	638	638	645	638	646	662	615
	SW	41	41	41	41	41	41	41	41
63-MEAF	B	-	-	-	-	-	-	-	752
	B`	-	-	-	-	-	-	-	892
	SW	-	-	-	-	-	-	-	41

A[1)] = Dimension at DIN (resp. flanges ANSI and dimension DIN or flanges and dimension at DIN)
A[2)] = Dimension at ANSI 150lbs (resp. flanges and dimension at ANSI)
B` = Dimension for removing the protective cap
(*) = Dimension A[1)] for PN 63 = 380mm